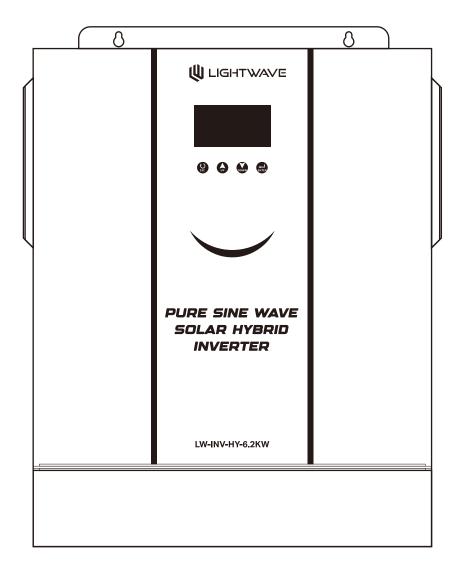


USER'S MANUAL



LW-INV-HY-6.2KW

Read the manual carefully before operation and keep it for reference. This manual is only for reference, please comply with actual appliance you selected. Manufacturer hold the authority to redesign or modify its products without notice.

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1 ABOUT THIS MANUAL

1.1 Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

1.2 Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

2 SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. One piece of 150A fuse is provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.



3 INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

3.1 Features

- Pure sine wave inverter
- Configurable input voltage range for home appliances and personal computers via LCD setting
- □ Configurable battery charging current based on applications via LCD setting

- Overload/ Over temperature/ short circuit protection
- Cold start function

3.2 Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- □ Generator or Utility.

Consult with your system integrator for other possible system architectures depending on your requirements. This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

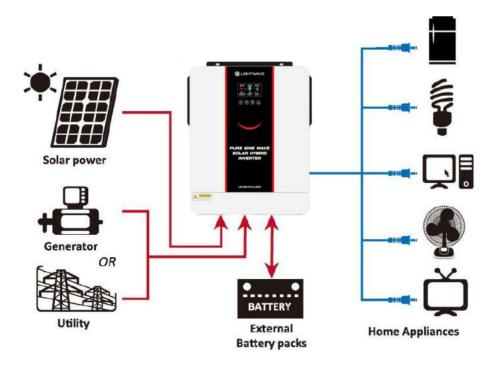
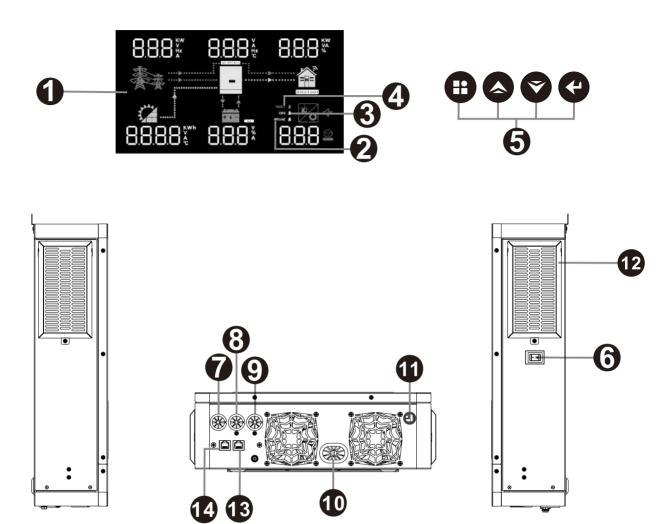


Figure 1 Hybrid Power System



3.3 Product Overview



- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input
- 8. Main output
- 9. Second output
- 10. Battery input
- 11. PV input
- 12. Anti dust kit
- 13. WIFI communication/RS-232 port
- 14. Battery communication/RS-485 port



4 INSTALLATION

4.1 Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

☐ The unit x 1

□ User manual x 1

4.2 Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.

4.3 Mounting the Unit

Consider the following points before selecting where to install:

- **X** Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- \(\mathbb{H} \) Install this inverter at eye level in order to allow the LCD display to be read at all times.
- # For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- # The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- \(\mathbb{H} \) The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing two screws. It's recommended to use M6 screws.

4.4 Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

Recommended battery cable size:

Model	Wire Size	Cable (mm²)	Torque value (max)
3.6KW/4.2KW/6.2KW	1 x 2AWG	25	2 Nm

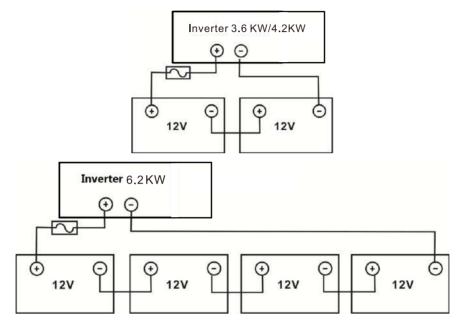


Please follow below steps to implement battery connection:

- 1. Remove insulation sleeve 18 mm for positive and negative conductors.
- 2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.

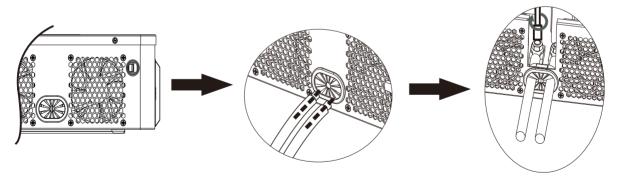


3. Connect all battery packs as below chart.



4. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals.

Recommended tool: #2 Pozi Screwdriver





WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).



4.5 AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 32A for 3.6KW/4.2KW and 50A for 6.2KW.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

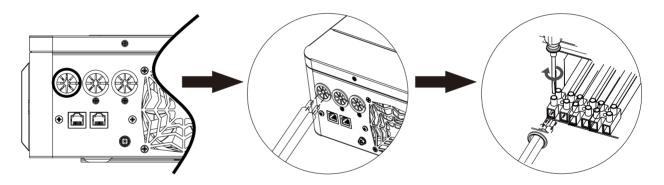
Suggested cable requirement for AC wires

Model	Gauge	Cable (mm²)	Torque Value
3.6KW/4.2KW	12 AWG	4	1.2 Nm
6.2KW	10 AWG	6	1.2 Nm

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws.

L→LINE (brown or black) N→Neutral (blue)

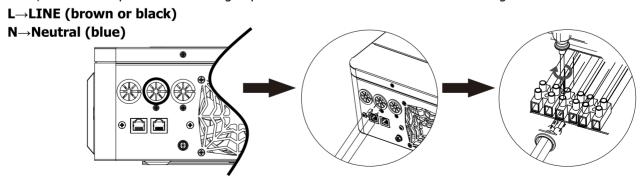




WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

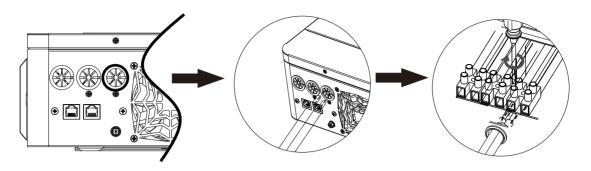
4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.





5. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.

L→LINE (brown or black) N→Neutral (blue)



6. Make sure the wires are securely connected.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

4.6 PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Cable (mm ²)	Torque value (max)
3.6KW/4.2KW/6.2KW	1 x 12AWG	4	1.2 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	3.6KW/4.2KW	6.2KW
Max. PV Array Open Circuit Voltage	500Vdc	
PV Array MPPT Voltage Range	60Vdc~450Vdc	



Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

Solar Panel Spec.	SOLAR INPUT	O'ty of papels	Total input
(reference) - 250Wp	(Min in serial: 6 pcs, max. in serial: 13 pcs)	Q'ty of panels	power
- Vmp: 30.1Vdc	6 pcs in serial	6 pcs	1500W
- Imp: 8.3A	8 pcs in serial	8 pcs	2000W
- Voc: 37.7Vdc	12 pcs in serial	12 pcs	3000W
- Isc: 8.4A	13 pcs in serial	13 pcs	3250W
- Cells: 60	8 pieces in serial and 2 sets in parallel	16 pcs	4000W
	10 pieces in serial and 2 sets in parallel	20 pcs	5000W
	10 pieces in serial and 2 sets in parallel	20 pcs	6200W
	12 pieces in serial and 2 sets in parallel	24 pcs	6500W
	10 pieces in serial and 3 sets in parallel	30 pcs	7500W

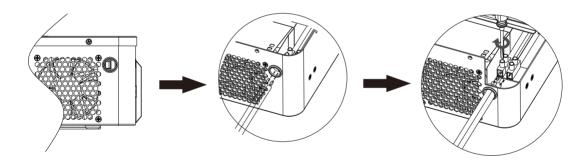
PV Module Wire Connection

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.



3. Check correct polarity of wire connection from PV modules and PV input connectors. Then, connect positive pole (+) of connection wire to positive pole (+) of PV input connector. Connect negative pole (-) of connection wire to negative pole (-) of PV input connector. Recommended tool: 4mm blade screwdriver



4.7 Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.

4.8 Communication Connection

1. Wi-Fi cloud communication (option):

Please use supplied communication cable to connect to inverter and Wi-Fi module. Download APP and installed from APP store, and Refer to "Wi-Fi Plug Quick Installation Guideline" to set up network and registering. The inverter status would be shown by mobile phone APP or webpage of computer.

2. GPRS cloud communication (option):

Please use supplied communication cable to connect to inverter and GPRS module, and then applied external power to GPRS module. Download APP and installed from APP store, and Refer to "GPRS RTU Quick Installation Guideline" to set up network and registering. The inverter status would be shown by mobile phone APP or webpage of computer.

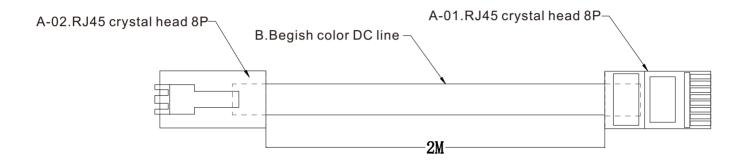


3. Battery communication

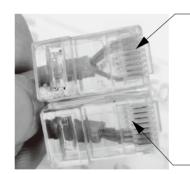
The communication between the battery and the inverter can be realized through the battery communication interface, so that the inverter and the lithium battery can exchange information (Baud rate: 9600)

4. Lithium battery and inverter connection:

Use power cables, communication cables for lithium batteries, and inverters to connect. Note:Lithium battery and inverter positive and negative positions, check the correct installation;The RJ45 connector of the communication cable connects to the BMS port of the inverter, and the other RJ45 connector connects to the RS485 port of the lithium battery;Before connecting, make sure that the lithium battery and inverter are turned off.(It is recommended to install a circuit breaker for the power cables of the lithium battery and the inverter battery interface. Otherwise, a spark may occur.)



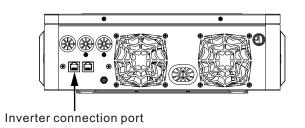
CONNECTION METHOD			
A-01	A-01 A-02		
1 7			
2 8			
8 6			
EMPTY PIN IS NOT CONNECTED			



Rj45 Connects to the BMS port on the inverter

Rj45 Connects to the Rs485 port of the lithium battery

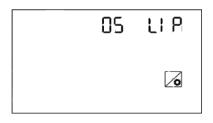
The lithium battery communication cable interface is shown in the figure

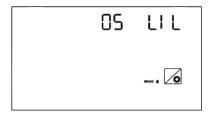




Lithium battery connection diagram

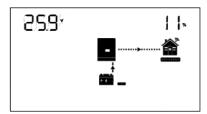
Lithium battery mode display interface entry mode: Set item 05 Switch to the LIP(PACE FOR 485 FOR lithium battery communication) mode, LIL(PYLON FOR 485 for lithium battery communication) mode, and return to the main interface and turn to page 6.





LIP mode demonstration diagram

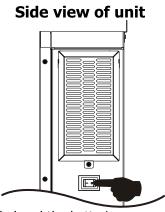
LIL mode demonstration diagram



BMS communication interface display diagram (take LIP as an example)

5 OPERATION

5.1 Power ON/OFF

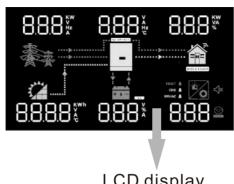


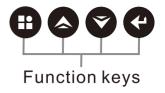
Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

5.2 Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.







LCD display

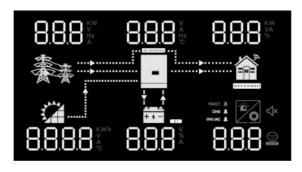
LED Indicator

LED Indicator			Messages
	■ Green	Solid On	Output is powered by utility in Line mode.
INV/AC 🛔		Flashing	Output is powered by battery or PV in battery mode.
cuc •	Green	Solid On	Battery is fully charged.
CHG 🖺		Flashing	Battery is charging.
FALLET A	Red Solid On Flashing	Solid On	Fault occurs in the inverter.
FAULI #		Warning condition occurs in the inverter.	

Function Keys

Function Key	Description	
ESC To exit setting mode		
UP	UP To go to previous selection	
DOWN To go to next selection		
ENTER To confirm the selection in setting mode or enter setting mode		

5.3 LCD Display Icons



Icon	Function description		
Input Source Inf	ormation		
**	Indicates the AC input.		
	Indicates the PV input		
8.8.8 %	Indicate input voltage, input frequency, PV voltage, charger current (if PV in charging for 3.6KW models), charger power, battery voltage.		



Configuration Pro	Configuration Program and Fault Information				
8.8.8	Indicates the setting programs.				
	Indicates the warning and fault codes.				
888 Warning: 8.88 flashing with warning code.					
	Fault: 8.8.8 Iighting with fault code				
Output Informati	on				
8.88%	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.				
Battery Informat	ion				
+ -> -					
Load Information					
OVERLOAD					
	Indicates overload.				
Mode Operation 1	Information				
**	Indicates unit connects to the mains.				
	Indicates unit connects to the PV panel.				
AC BYPASS	Indicates load is supplied by utility power.				
	Indicates the utility charger circuit is working.				
	Indicates the DC/AC inverter circuit is working.				
Mute Operation					
⊀×	Indicates unit alarm is disabled.				



5.4 LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Selectable option	
Fiogram	Description	Escape (default)	
00	Exit setting mode	00 005	One-button restore setting options
		00 <u>60H</u>	
		Utility first	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
01	Output source priority: To configure load power source priority	Solar first (default)	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, utility will supply power to the loads at the same time. Battery provides power to the loads only when any one condition happens: - Solar energy and utility is not available. - Solar energy is not sufficient and utility is not available.
		SBU priority	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current =	10A 10 ^	20A 20^ 02 <u>30</u> ^
02		40A	50A 60A (default)
	utility charging current + solar charging current)	02 <u>40*</u>	05 <u>20,</u> 05 <u>60,</u>



02		^{70A} <u> </u>	02 80 90 90 90 90
		02 100 •	110A
03	AC input voltage range	Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
	The imput restage range	03 <u>UPS</u>	If selected, acceptable AC input voltage range will be within 170-280VAC.
		AGM (default)	Flooded FLd
		User-Defined USE_	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
05	05 Battery type	User-Defined	When the solar energy or Line exists, Set this item to LIB, and the lithium battery wil be activated for 3 second.
		User-Defined	If selected,Lithium battery communicotion connection for PACE 232 BMS.The lithium battery activation function is automatically enabled. (LIB fuction has built in)
		User-Defined	If selected, Lithium battery communicotion connection for PACE 485 BMS. The lithium battery activation function is automatically enabled. (LIB fuction has built in)
		User-Defined	If selected, Lithium battery communicotion connection for PYLON 485 BMS. The lithium battery activation function is automatically enabled. (LIB fuction has built in)
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable
09	Output frequency	50Hz (default)	60Hz 60Hz
10	Output voltage	10 220°	230V (default)
10	Output voltage	240V 10 240v	
	Maximum utility charging current	2A 28	10A
11	Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging	20A	30A (default)



	current from program 02 for utility charger.	40A <u>408</u>	50A
		60A 11_60A	70A 80A 1 80A 80A
		90A 11_90R_	100A
		Available options in 3.6k	KW/4.2KW model: 21.5V 22.0V
		15 5 <u>10</u>	12 <u>2115</u> 12 <u>250</u>
		22.5V	23.0V (default) 23.5V
		12 <u>255</u>	12 <u>250°</u> 12 <u>255°</u>
		24.0V	24.5V
		12 <u>2 40°</u>	12 <u>2¹⁴5</u>
		25.0V	25.5V
	Setting voltage point back to utility source when	12 <u>250°</u>	12 <u>2°S's</u>
12	selecting "SBU priority" or "Solar first" in program 01.	Available options in 6.2k	
		42V	43V 44V
		12 42	12 <u>43</u> 15 <u>44</u>
		45V	46V (default) 47V
		1245_	12 <u>44</u> 8 12 <u>41</u> 7
		48V	49V
		12 <u>"48'</u>	12 <u>48</u>
		50V	51V
		12 <u>50°</u>	12 <u>5 r</u>

	Available options in 3.	6KW/4.2KW/6.2KW mode	l:
	5% 5	10%	
	15%	12 20	
	12 25	30%(default)	
	^{35%} 12 <u>35</u>	40% 2 <u>40</u>	
When "SBU" is selected in program 01 and "LIP" or	45%	12 50	When the power is lower than the set value, it will auto matically switch back to the public power
"LIL"is selected in program 05, the power point is set back to the common power supply.	12 <u>55</u>	12 <u>60</u>	output (if the public power access has a delay, it will be switched to the public power after the delay time after the power is lower than the
	^{65%} <u>12</u> <u>55</u>	12 <u>10</u>	set value.)
	12 <u>15</u>	12 80	
	12 <u>85</u>	12 <u>90</u>	
	^{95%}		

		Available options in 3.6K	
		Battery fully charged	24V
		13_FUL_	13_240,
		24.5V	25V
		13_24.5°	13 250°
		25.5V	26V
		13 <u>255</u>	13 <u>260,</u>
		26.5V	27V (default)
		13 <u>265</u> °	13 <u>2°70</u> ~
		27.5V	28V
13	Setting voltage point back to battery mode when	<u> کیت</u> ے ۱3	13 <u>280</u> °
15	selecting "SBU priority" or	28.5V	29V
	"Solar first" in program 01.	13_285	13 280 -
		Available options in 6.2K	W model:
		Battery fully charged	48V
		13	13 <u>480°</u>
		49V	50V
		13_4801	13 <u>500°</u>
		51V	52V
		13_5"0"	13_520
		53V	54V (default)
		13_530	13_540.



		55V		56V		
		13_	55.0°	13_	5 <u>8.0°</u>	
		57V		58V		
		13_	S ^{BATT} O _V	13_	<u>580°</u>	
			le options in 3.		KW/6.2KW mod	el:
		10%	<u>10</u>	15%	<u>IS</u>	
		20%	<u>20</u>	25%	<u>25</u>	
		30%	<u>30</u>	35%	<u>35</u>	
	When "SBU" is selected in program 01 and "LIP" or "LIL"	40%	<u>40</u>	45%	<u>45</u>	
		50%	<u>50</u>	55%	<u>55</u>	When the battery power is higher than the set value, it will automatically switch
	is selected in program 05, the power point is set back to battery mode.	60%(d	efault)	65%	<u>85</u>	back to the battery mode output (when the set value is 100, it will automatically switch when the battery power is 100%.)
		70%	<u> 10</u>	75%	<u> 75</u>	
		80%	<u>80</u>	85%	<u>85</u>	
		90%	<u>90</u>	95%	<u>95</u>	
		100%	100			

			ing in Line, Standby or Fault mode,	
		Solar first 15 15 15 15 15 15 15 15 15 1	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.	
16	Charger source priority: To configure charger source priority	Solar and Utility (default)	Solar energy and utility will charge battery at the same time.	
		Only Solar	Solar energy will be the only charger source no matter utility is available or not.	
		_	ing in Battery mode or Power saving charge battery. Solar energy will and sufficient.	
18	Alarm control	Alarm on (default)	When the buzzer beeps for more than 90 seconds without action, it will automatically turn off.	
		IB 60F		
19	Auto return to default display screen	Return to default display screen (default)	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.	
		Stay at latest screen 19	If selected, the display screen will stay at latest screen user finally switches.	
20	Backlight control	Backlight on (default)	Backlight off 20_LOF_	
22	Beeps while primary source is interrupted	Alarm on (default)	Alarm off ROF	
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)	Bypass enable	
25	Record Fault code	Record enable (default)	Record disable 25 Fd5	



		3.6KW/4.2KW default setting: 28.2V
	Bulk charging voltage	6.2KW default setting: 56.4V
26	(C.V voltage)	26_ <u>56</u> 4 _* _
		If self-defined is selected in program 5, this program can be set up. Setting range is from 25.0V to $30.0V$ for $3.6KW/4.2KW$ model and $48.0V$ to $60.0V$ for $6.2KW$ model. Increment of each click is $0.1V$.
		3.6KW/4.2KW default setting: 27.0V
		_ Ł「n _S」 _ <u>""</u> ""
27		6.2KW default setting: 54.0V
27		_F[n_5]_2 <u>\</u> 0,
		If self-defined is selected in program 5, this program can be set
		up. Setting range is from 25.0V to 30.0V for 3.6KW/4.2KW model and 48.0V to 60.0V for 6.2KW model. Increment of each click is 0.1V.
		3.6KW/4.2KW default setting: 20.0V
		6.2KW default setting: 40.0V
29	Low DC cut-off voltage	
29	Low DC cut-on voltage	If self-defined is selected in program 5, this program can be set
		up. Setting range is from 20.0V to 25.0V for 3.6KW/4.2KW model and 40.0V to 50.0V for 6.2KW model. Increment of each click
		is 0.1V. Low DC cut-off voltage will be fixed to setting value no
		matter what percentage of load is connected. Battery equalization Battery equalization disable (default)
30	Battery equalization	30 EEN 30 EdS
		If "Flooded" or "User-Defined" is selected in program 05, this
		program can be set up. 3.6KW/4.2KW default setting: 29.2V
31	Battery equalization voltage	<u>En 3 5<u>8</u>5.</u>



		6.2KW default setting: 58	4\/		
		CLI 3! COLIV			
		Setting range is from 25.0V to 31.5V for 3.6KW/4.2KW model at 10.0V for 3.0KW/4.2KW model at 10.0V for 3.0KW/4.2KW model at 10.0V for 3.0KW/4.2KW/4.2KW/4.2KW/4.2KW/4.2KW/4.2KW/4.2KW/4.2K			
		60min (default)	model. Increment of each click is 0.1V. Setting range is from 5min to 900min.		
33	Battery equalized time	33_60_	Increment of each click is 5min.		
		120min (default)	Setting range is from 5min to 900 min.		
34	Battery equalized timeout	34_150_	Increment of each click is 5 min.		
		30days (default)	Setting range is from 0 to 90 days.		
35	Equalization interval	309	Increment of each click is 1 day		
		Enable	Disable (default)		
		7P_86U	36 892		
36	Equalization activated immediately	If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows			
		until next activated equali:	cted, it will cancel equalization function zation time arrives based on program 35		
		setting. At this time, "C Off grid (default)	will not be shown in LCD main page. Inverter operates only in off-grid		
		37 000	mode. Solar energy provides power to		
			the loads as first priority and charging second		
37	GRID-tie operation	Hybrid	Inverter operates hybrid mode. Solar		
		77	energy provides power to the loads as		
		J i <u>H</u> 98_	first priority and charging second		
		404	Excess energy feed to grid.		
38	GRID-tie current	10A 38 <u> 0</u> ^	Increment of each click is 2A.		
		Led pattern off	Led pattern on(default)		
39	Led pattern light	77 <u>FOE</u>	39 <u>FOU</u>		
		disable (default)	use		
41	Dual output	Y <u>L2F</u>	₩ <u>. 150</u>		
	Enter the dual output	3.6KW/4.2KW default settir	ng: 22.0V		
42	Enter the dual output functional voltage point	45 <u>550</u>			



		6.2KW defa	ult setting:	44.0V		
		Setting range is from 20.0V to 26.0V for 24VDC model and 40.0V to 52.0V for 48VDC model. Increment of each click is 0.1V.				
		Available options in 3.6KW/4.2KW/6.2KW model:				
		5% 니 己	<u>5</u>	10%	<u>10</u>	
		15%	<u> 15</u>	20%	20	
		25%	<u>25</u>	30%	30	
		35% 4 2	<u>35</u>	40%	<u>40</u>	When the power is lower
	Enter the power point of dual output function	45%	45	50%	<u>50</u>	than the set value, the main output of the inverter is disconnected, and the main output no longer supplies power to the external.
		55%(defa	ult) <u>55</u>	60%	' <u>60</u>	
		65%	<u>85</u>	70% 4 2	<u> 10</u>	
		75% 4 2	<u> 75</u>	80% 4 2	80	
		85%	<u>85</u>			
		Ч8 ^{(d€}	efault)	19	50	If the 05 setting item is
43	BMS Comunication address 48-70 setting	SI SY	<u> </u>	52	53 56	in LIL mode, you can change the mailing address. The corresponding address
		57		8	59	of 48 is 02, the corresponding address of 49 is 12, and so on.

		60	6l	62	
		63	64	85	
		66	67	68	
		69	70		
44	Delayed grid access	disable	<u>DIS</u>	enable(defaul	ENR ENR

5.5 Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

Selectable information	LCD display
Charged state, and the	power is less than 1kw
Input voltage=222V, PV voltage=168V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(Flashing), Inv/ac(bright)	222° 222° 188 ° 222° 188 ° 25° 188 °
Input voltage=223V, PV current=2.3A, Battery current=20A, Output voltage=224V, Load in VA=188VA, Chg(Flashing), Inv/ac(bright)	223 204 188** 223 204 188**
Input voltage=223V, Pv ntc temperture=71.0°C, Battery voltage=25V, Inv ntc temperture=35.0°C, Load percentage=12%, Chg(Flashing), Inv/ac(bright)	223 350 12 4 200 100 100 100 100 100 100 100 100 100
Input frequency=50.0Hz, PV power=0.434KWh, Battery current=20A, Output frequency=50.0Hz, Load in watt=188W, Chg(Flashing), Inv/ac(bright)	SOO* SOO* 188* ********************************



Charged state, and th	a namer is greater than 1km
Charged state, and the	e power is greater than 1kw
Input voltage=222V, PV voltage=168V, Battery voltage=25V, Output voltage=222V, Load in Watt=1.18KW, Chg(Flashing), Inv/ac(bright)	222° 1.18°° 222° 1.18°° 168° 25°
Input voltage=224V, PV current=8.6A, Battery current=12.5A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	229 222 1.88%
Input voltage=223V, Pv ntc temperture=71.0°C, Battery voltage=25V, Inv ntc temperture=35.0°C, Load percentage=82%, Chg(Flashing), Inv/ac(bright)	223
Input frequency=50.0Hz, PV power=1.434KWh, Battery current=20A, Output frequency=50.0Hz, Load in watt=1.88KW, Chg(Flashing), Inv/ac(bright)	500* 500* 1,88** 1,434*** 20*

Discharged state, and th	Discharged state, and the power is less than 1kw				
Input voltage=0V, PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(turn off), Inv/ac(Flashing)	0, 55, 188 ** 0, 52, 188 ** 0, 52, 188 **				
Input voltage=0V, PV current=0A, Battery current=12.5A, Output voltage=222V, Load in VA=188VA, Chg(turn off), Inv/ac(Flashing)	0, 55, 188 v. 18				
Input voltage=0V, Pv ntc temperture=60.0°C, Battery voltage=24V, Inv ntc temperture=36.0°C, Load percentage=13%, Chg(turn off), Inv/ac(Flashing)	0° 360° 13° 600° 54.				
Input frequency=0Hz, PV power=0KWh, Battery current=12A, Output frequency=50.0Hz, Load in watt=188W, Chg(turn off), Inv/ac(Flashing)	One SOOm 188* OOOOKyrh 124				

Discharged state, and the	e power is greater than 1kw
Input voltage=0V, PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=1.88KW, Chg(turn off), Inv/ac(Flashing)	0° 222° 1,88°
Input voltage=0V, PV current=0A, Battery current=111A, Output voltage=222V, Load in VA=1.88KVA, Chg(turn off), Inv/ac(Flashing)	
Input voltage=0V, Pv ntc temperture=68.0°C, Battery voltage=24V, Inv ntc temperture=30.0°C, Load percentage=81%, Chg(turn off), Inv/ac(Flashing)	880° 5H,
Input frequency=0Hz, PV power=0KWh, Battery current=111A, Output frequency=50.0Hz, Load in watt=1.21KW, Chg(turn off), Inv/ac(Flashing)	O.OOO KWH
Main CPU version checking	Main CPU version 24 00

5.6 Operating Mode Description

Operation mode	Selectable information	LCD display		
	Input voltage=222V, PV voltage=210V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing), Inv/ac(bright)			
Stanby mode	Input voltage=223V, PV voltage=0V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing), Inv/ac(bright)	223° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0°		
·	Input voltage=0V, PV voltage=210V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing)			
	Input voltage=224V, PV current=8.6A, Battery current=25A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	224 222 1,88% ***********************************		
Line mode	Input voltage=224V, PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(Flashing), Inv/ac(bright)	229 22 188 * **********************************		
Grid-Tie Operation	Input voltage=224V, PV current=8.6A, Battery current=25A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	When working in Grid-Tie mode, the will be flash 3S/times.		



Operation mode	Selectable information		LCD display
Dattarumada	Input voltage=0V, PV voltage=180V, Battery voltage=25V, Output voltage=230V, Load in Watt=388W, Inv/ac(Flashing)	0°	230° 388°
Battery mode	Input voltage=0V, PV voltage=180V, Battery voltage=25V, Output voltage=230V, Load in Watt=388W, Chg(Flashing), Inv/ac(Flashing)	0° 	230° 388°
Selecta	ble information	LC	D display
L	IC(Lithium battery communica	ation connect	ion PACE 232 BMS)
Total battery voltage=52.4V Battery residual capacity=23%		S2.4°	2 B *
Battery charging current=0A Battery discharge current=1A		0.	
Nominal battery voltage=48V Total battery capacity=100AH		48,0∗	100
Battery remaining capacity=23% Battery charger/discharge Times =8		23	

Battery ambient temperature=28.2°C Battery MOS temperature=28.9°C	28.2	289
Single battery voltage=3.27V Single battery temperature=28.5℃	3.2.7	285

LIP mode lithium battery display interface detailed description(PACE 485 BMS)			
The data is displayed in the upper left corner of the LCD	The data is displayed in the upper right corner of the LCD	LCD display interface	
Total battery voltage = 25.9V	Remaining battery capacity =11%	25.9* -	%
Battery charging current = 0A	Battery discharge current =1A	O	
Rated battery capacity =100AH	Battery charge cycles =12	100	12
Minimum MOS temperature of battery =29.4°C	Maximum MOS temperature of battery =44.5°C	29.4 6	ŢŢ <u>S</u>

The maximum voltage of a single battery cell =3.24V	Minimum voltage of a single battery cell =3.24V	3.24*	3.24
Maximum temperature of battery cell =32.8°C	Minimum temperature of battery cell =31.5°C	32.8	3 IS

LIL mode lithium battery display interface detailed description (PYLON 485 BMS)			
The data is displayed in the upper left corner of the LCD	The data is displayed in the upper right corner of the LCD	LCD display interface	
Total battery voltage = 48.9V	Remaining battery capacity =11%	48.9° 1.1°	
Battery charging current = 0A	Battery discharge current =1A		
Rated battery voltage =48V	Battery charge cycles =12	48° 12	
The maximum voltage of a single battery cell =3.24V	Minimum voltage of a single battery cell =3.24V	3.24	

Maximum temperature of battery cell =29.4°C	Minimum temperature of battery cell =44.5°C	29.4 445	
Minimum MOS temperature of battery =32.8°C	Maximum MOS temperature of battery =31.5°C	328 3 15	

RGB Light (option)

Battery Mode:red Light

2 Utility Mode:blue Light

③ PV Mode:purple Light

5.7 Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

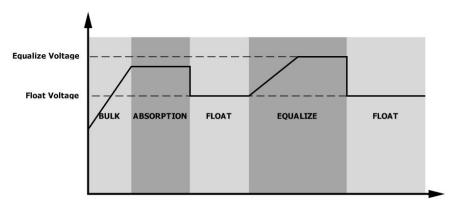
♯ How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 35.
- 2. Active equalization immediately in program 36.

♯ When to Equalize

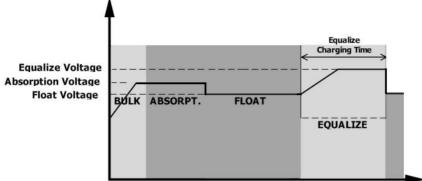
In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.



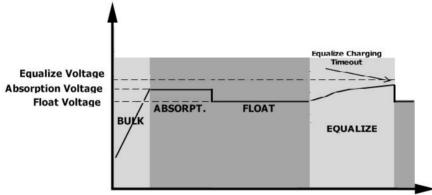


★ Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



5.8 Mains and lithium battery activation function

- 1. After 90s of mains power connection to the inverter, the machine is connected to the mains and starts to work.
- 2. The inverter is in lithium battery mode (item 05 is LIP or LIL). After the mains is connected, the battery is not connected, and the mains activation function is automatically enabled.

5.9 Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	O I ERROR
02	Over temperature	02 ERROR
03	Battery voltage is too high	03 error
04	Battery voltage is too low	O H ERROR
05	Output short circuited or over temperature is detected by internal converter components.	OS ERROR
06	Output voltage is too high.	06 error
07	Overload time out	O T ERROR
08	Bus voltage is too high	08 error
09	Bus soft start failed	09 ERROR
51	Over current or surge	5 I ERROR
52	Bus voltage is too low	52 ERROR
53	Inverter soft start failed	53 _{error}
55	Over DC voltage in AC output	55 ERROR
57	Current sensor failed	57 _{ERROR}
58	Output voltage is too low	58 _{error}
59	PV voltage is over limitation	59 _{error}

	The battery fault code is added in lithium battery mode			
Fault code Fault event Fault condition		Fault condition		
02	The battery temperature is too high Procedure	Lithium battery charging battery temperature ≥65° C; The discharge temperature of the lithium battery is higher than 70 ° C.		
03	The battery voltage is too high Procedure	Lithium battery maximum single cell voltage >3.65V; Total voltage of lithium battery >54.6V (48V lithium battery); Total voltage of lithium battery >29.1V (24V lithium battery).		
04	The battery voltage is too low Procedure	Minimum voltage of a lithium battery cell<2.71V; Lithium battery total voltage<40.4V (48V lithium battery); Lithium battery voltage<21.5V (24V lithium battery).		

5.10 Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	D∃⊛
04	Low battery	Beep once every second	04®
07	Overload	Beep once every 0.5 second	@ }
10	Output power derating	Beep twice every 3 seconds	I∏⊚
15	PV energy is low.	Beep twice every 3 seconds	() (8)
<i>E9</i>	Battery equalization	None	E9®
62	Battery is not connected	None	₽Ъ®

Added a battery warning code in lithium battery mode				
Warning code	Warning event Warning condition			
04	The battery voltage is too low	Minimum voltage of a lithium battery cell<2.85V; Lithium battery total voltage<42V (48V lithium battery); Lithium battery voltage<22.4V (24V lithium battery).		
05	The battery voltage is too high	Lithium battery maximum single cell voltage >3.55V; Total voltage of lithium battery >54V (48V lithium battery); Total voltage of lithium battery >28.8V (24V lithium battery).		
06	The battery is low warning	Remaining battery capacity ≤10%		

6 CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

6.1 Overview

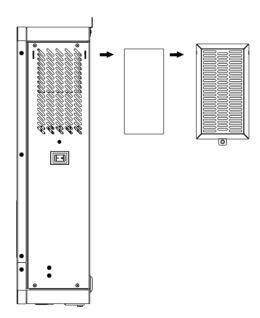
Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

6.2 Clearance and Maintenance

Step 1: Please loosen the screw in counterclockwise direction on the top of the inverter.



Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart.



Step 3: Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

NOTICE: The anti-dust kit should be cleaned from dust every one month.



7 SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	3.6KW 4.2KW 6.2KV		
Input Voltage Waveform	m Sinusoidal (utility or generator)		
Nominal Input Voltage	230Vac		
Low Loss Voltage	170Vac±7V (UPS); 90Vac±7V (Appliances)		
Low Loss Return Voltage	180Vac±7V (Appliances) 180Vac±7V (Appliances)		
High Loss Voltage		280Vac±7V	
High Loss Return Voltage		270Vac±7V	
Max AC Input Voltage		300Vac	
Nominal Input Frequency	50h	Iz / 60Hz (Auto detec	tion)
Low Loss Frequency		40±1Hz	
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection		Circuit Breaker	
Efficiency (Line Mode)	>95% (Ra	ated R load, battery fo	ull charged)
Transfer Time	2	10ms typical (UPS); 0ms typical (Appliance	
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	Output Power Rated Power 50% Power 90V 170V 280V Input Voltage		



Table 2 Inverter Mode Specifications

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Rated Output Power	3.6KW	4.2KW	6.2KW
Output Voltage Waveform	Pure Sine Wave		
Output Voltage Regulation	230Vac±5%		
Output Frequency		50Hz	
Peak Efficiency		93%	
Overload Protection	3s@≥15	0% load; 5s@101%~1	.50% load
Surge Capacity	2* rated power for 5 seconds		
Nominal DC Input Voltage	24	4Vdc	48Vdc
Cold Start Voltage	23.0Vdc		46.0Vdc
Low DC Warning Voltage			
@ load < 50%	22.0Vdc		44.0Vdc
@ load ≥ 50%	21.0Vdc		42.0Vdc
Low DC Warning Return Voltage			
@ load < 50%	22.5Vdc		45.0Vdc
@ load ≥ 50%	22.0Vdc		44.0Vdc
Low DC Cut-off Voltage			
@ load < 50%	20.5Vdc		41.0Vdc
@ load ≥ 50%	20.0Vdc		40.0Vdc
High DC Recovery Voltage	32Vdc		62Vdc
High DC Cut-off Voltage	33Vdc		63Vdc
No Load Power Consumption	30W 35W		50W

Table 3 Two Load Output Power

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Full Load	3600W	4200W	6200W
Maximum Main Load	3600W	4200W	6200W
Maximum Second Load(battery model)	1200W	1400W	2066W
Main Load Cut Off Voltage	26VDC		52VDC
Main Load Return Voltage	27V	'DC	54VDC



Table 4 Charge Mode Specifications

Utility Chargin	g Mode			
INVERTER MODEL		3.6KW	4.2KW	6.2KW
Charging Algo	rithm		3-Step	
AC Charging C	urrent (Max)	100	OAmp (@V _{I/P} =230V	ac)
Bulk Charging	Flooded Battery	29.	2	58.4
Voltage	AGM / Gel Battery	28.	2	56.4
Floating Charg	ing Voltage	27Vc	dc	54Vdc
Charging Curve		Bulk (Constant Current)	TI 13-10*TB, relations Shrine, seculators Shrine Absorption (Constant Voltage)	Current Naintenance
MDDT Color Ch	- vein - Mada	(Constant Current)	(constant votage)	(Floating)
			Teleparate (case that)	
INVERTER MOI	DEL	3.6KW	4.2KW	6.2KW 6500W
MPPT Solar Cha INVERTER MOI Max. PV Array Nominal PV Vo	DEL Power	3.6KW	4.2KW	6.2KW
INVERTER MOI Max. PV Array Nominal PV Vo	DEL Power	3.6KW 6200	4.2KW	6.2KW 6500W 360Vdc
INVERTER MOI Max. PV Array Nominal PV Vo PV Array MPPT	DEL Power Itage	3.6KW 6200	4.2KW 0W /dc	6.2KW 6500W 360Vdc

Table 5 Grid-Tie Operation

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Nominal Output Voltage	220/230/240 VAC		
Feed-in Grid Voltage Range	195~253VAC		
Feed-in Grid Frequency Range	49~51±1Hz/59~61±1Hz		
Nominal Output Current	15.7A 18.2A 26.9A		
Power Factor Range	>0.99		
Maximum Conversion Efficiency (DC/AC)	97%		

Table 6 General Specifications

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Safety Certification	CE		
Operating Temperature Range	-10°C to 50°C		
Storage temperature	-15°C~ 60°C		
Humidity	5% to 95% Relative Humidity (Non-condensing)		
Dimension (D*W*H), mm	358×442×116		
Net Weight, kg	8.0	8.0	8.9



8 TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down	LCD/LEDs and buzzer	Explanation / 1 055ible cause	White to do	
automatically during startup process.	will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	Re-charge battery. Replace battery.	
No response after power on.	No indication.	The battery voltage is far too low. (<1.4V/Cell) Internal fuse tripped.	 Contact repair center for replacing the fuse. Re-charge battery. Replace battery. 	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS♠ Appliance) 	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.	
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.	
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether	
	Fault code 02	Internal temperature of inverter component is over 100°C.	the ambient temperature is too high.	
		Battery is over-charged.	Return to repair center.	
Buzzer beeps continuously and red LED is on.	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher	1. Reduce the connected load.	
	·	than 260Vac)	2. Return to repair center	
	Fault code 08/09/53/57	than 260Vac) Internal components failed.	2. Return to repair center Return to repair center.	
	Fault code	,	Return to repair center.	
	Fault code 08/09/53/57	Internal components failed.		



9 Appendix: Approximate Back-up Time Table

Model	Load (W)	Backup Time @ 24Vdc 100Ah (min)	Backup Time @ 24Vdc 200Ah (min)
	300	449	1100
	600	222	525
	900	124	303
	1200	95	227
	1500	68	164
3.6KW	1800	56	126
4.2KW	2100	48	108
	2400	35	94
	2700	31	74
	3200	28	67
	3600	25	60
	4200	22	53

Model	Load (W)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
	500	613	1288
	1000	268	613
	1500	158	402
	2000	111	271
6 21///	2500	90	215
6.2KW	3200	76	182
	3500	65	141
	4000	50	112
	4500	44	100
	5000	40	90
	6200	36	80

Note:1.Backup time depends on the quality of the battery, age of battery and type of battery. Specifications of batteries may vary depending on different manufacturers.

2. The final interpretation right of this product belongs to the company.

